



More Power, Better Controls

USER MANUAL

ANKUSH PRO

TP MaK-1 DOL STARTER with Sz5 SPP+AUTO

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INTRODUCTION :

Dear Customer,

Congratulations on purchase of MAGNUM MaK-1 DOL MOTOR STARTER WITH (Sz5 SPP+AUTO) - ANKUSH PRO. This product is a powerful controlling device for your submersible pump/ motor made with heavy duty components, which protects the pump from hazards caused due to over-current and voltage. It also protects motor against Single Phasing, Phase Reversal and Phase Unbalance.

Located in Bangalore, Kalp Controls commenced its operations in the year 2009. At Kalp Controls, we are focused on offering you heavy duty

1. Submersible Pump Panel - DOL & Star Delta
2. Open Well Pump Panel
3. Starters - DOL & Start Delta
4. Single Phasing Preventor & Auto Start Unit.
5. Spares like Contactor, Relay, Capacitor, Meters etc. .

ABOUT MAGNUM DOL MOTOR STARTERS

Magnum DOL Starters are controlling devices for your submersible Pumps/Motors. These are made from quality raw materials, enabling it to protect and control your motor consistently.

Functions

1. Switches your pump/ motor ON and OFF.
2. Protects the pump from Over-current
3. Trips when there is a low voltage & persistent overload on the motor.
4. Ensures reliable performance in high ambient temperatures, humidity & under-voltage conditions.

Salient Features

1. Powder coated MS enclosure for complete corrosion resistance & sturdiness.
2. Rugged MaK-1 Contactor with wide voltage band (250V to 440V).
3. Fitted with MaK-1 type relay for reliable overload protection.
4. Fitted with DOL type preventor used for sensing voltage and protecting motor from single phasing and phase reversal conditions.
5. Manual reset facility after overload protection.
6. A latch on the push button can be used to keep the stop button locked, thus preventing accidental starting.
7. On/Off status is visible through the window provided on top of enclosure.
8. Easy & quick mounting. Ergonomic design with aesthetic looks.
9. There is a provision for using an auxiliary contact block with configuration 1No + 1NC.

ABOUT Sz5 PREVENTOR

FUNCTIONS

Sz5 Preventor provides additional protection for your Submersible Pump/ Motor against Single Phasing, Phase Reversal and Phase Unbalance conditions. It also enables motor to automatically Switch ON if power resumes when kept in Auto Mode with a variable On Delay Time of (0.5 to 5.0) min.

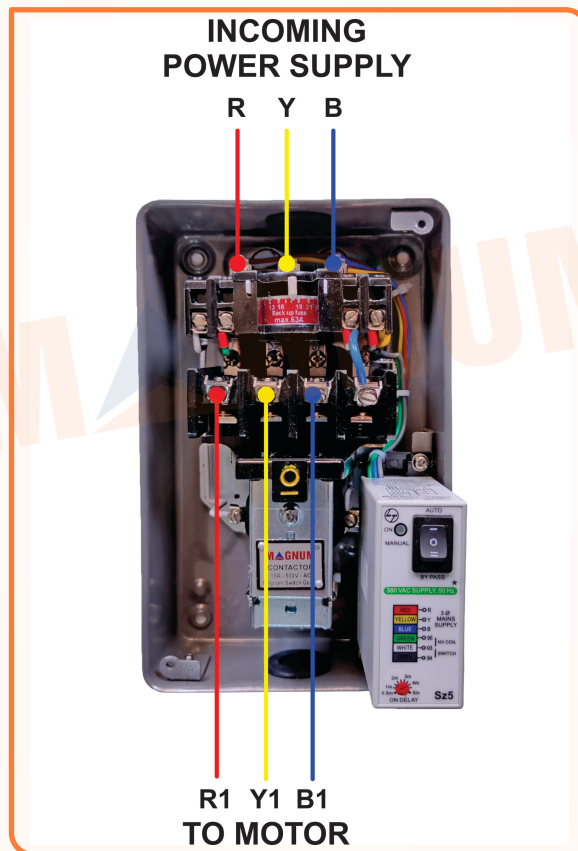
Sz5 Preventor can be chosen to run in three modes.

- Auto – To automatically start the motor after the power resumes.
- Manual – To avoid automatic starting of the motor after the power resumes.
- Bypass – This can be used if you want to bypass the protections and Auto Feature. (This is not Recommended)

INSTALLATION INSTRUCTIONS AND CONNECTION :

- Ensure the current rating (power in H.P) of your motor and this Starter matches.
- Drill holes with the help of the mounting template provided in next page.
- Mount the Starter tight and straight.

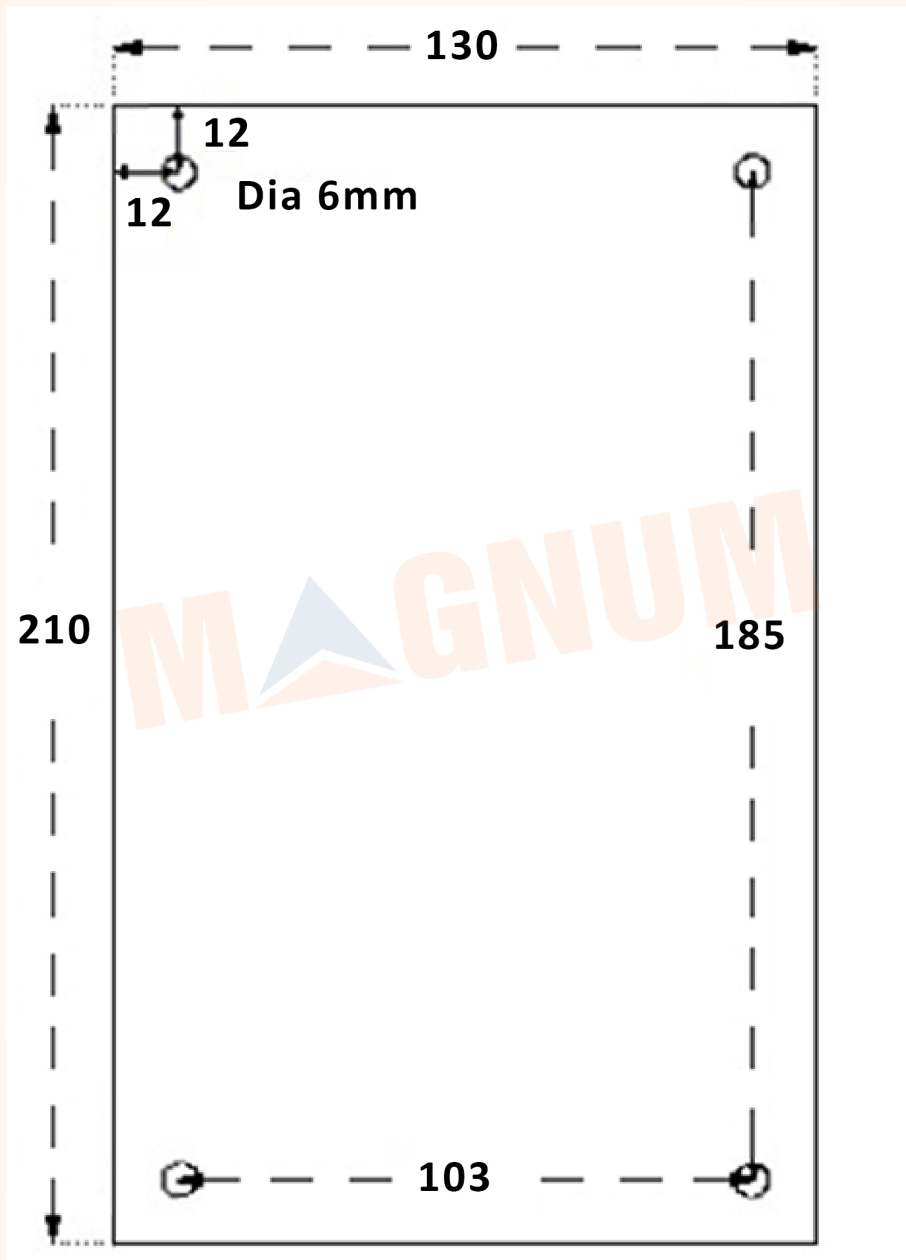
Starter to Motor Connection



MaK-1 DOL STARTER WITH (Sz5 SPP+AUTO)

- Connect the supply cables to the over load relay where terminals are marked as R, Y and B.
- Connect the motor cables to the contactor where terminals are marked as R1, Y1 and B1.

MOUNTING TEMPLATE : (Not to Scale)



MaK-1 DOL Starter with (Sz5 SPP+Auto)

SWITCHING AND OPERATING :

- Ensure the over load relay range matches to the ampere rating in your motor.

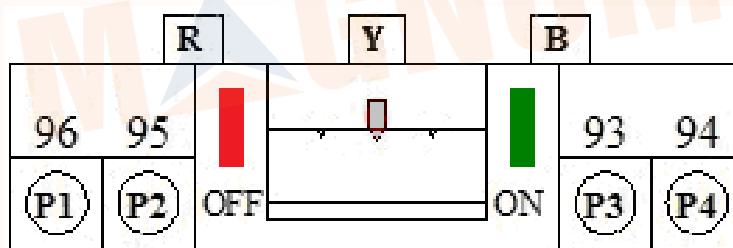
Switching On and Off

- Switch on the supply.
- Make sure that ON indication is ON (Solid Green Light) in Sz5 Preventor.
- Interchange **R and B** incase of ON indication blinking.
- **To Switch ON in Auto Mode:**
 - Keep the Preventor in Auto Mode
 - Motor will switch on automatically when On Delay is reached.
- **To Switch ON in Manual Mode:**
 - Keep the Preventor in Manual Mode
 - Once preset On Delay is reached, press the START (green) button and immediately release the button after motor starts. **(Never attempt to press the green button when the motor is running)**
- **To Switch ON in Bypass Mode:**
 - Keep the Preventor in Bypass Mode
 - Now Press the START (green) button and immediately release the button after motor starts. **(Never attempt to press the green button when the motor is running)**

➤ In this mode the protections included in the preventors are bypassed.

(Hence we don't recommend operating in this mode.)

- The motor can be switched off by pressing STOP (Red) button.
- Rubber Bushes are provided near the connecting terminals. Just make holes in the rubber bushes for connection and don't remove it. They offer a degree of ingress protection.
- If the motor/pump switches off automatically, (may be due to over current) please press the reset button (OFF) on the left side of the overload relay as shown below.



MaK-1 Over Load Relay

TECHNICAL SPECIFICATIONS :

1. Power range : Up to 10 HP
2. Coil Voltage : 440 V
3. Operating Voltage : 70% to 110% of coil voltage
4. Pick up voltage : Minimum 70% of coil voltage
5. Drop off voltage : Below 50% of coil voltage
6. Contactor 4P : MaK-1
7. Relay 4P : MaK-1 4P
8. Area : (220 * 140 *120) mm
9. Net Weight : 1.85 - 2.0 Kilo grams
10. Insulation Voltage Ac (Vi) : 660V
11. Frequency & Ambient Temperature : 50Hz & (-25°C to +55°C)
12. Terminal Capacity : 1 * 16 (mm)² or 2 * 10 (mm)²

Sz5 PREVENTOR TECHNICAL SPECIFICATIONS

Click on the below button for Sz5 Preventor Technical Specifications

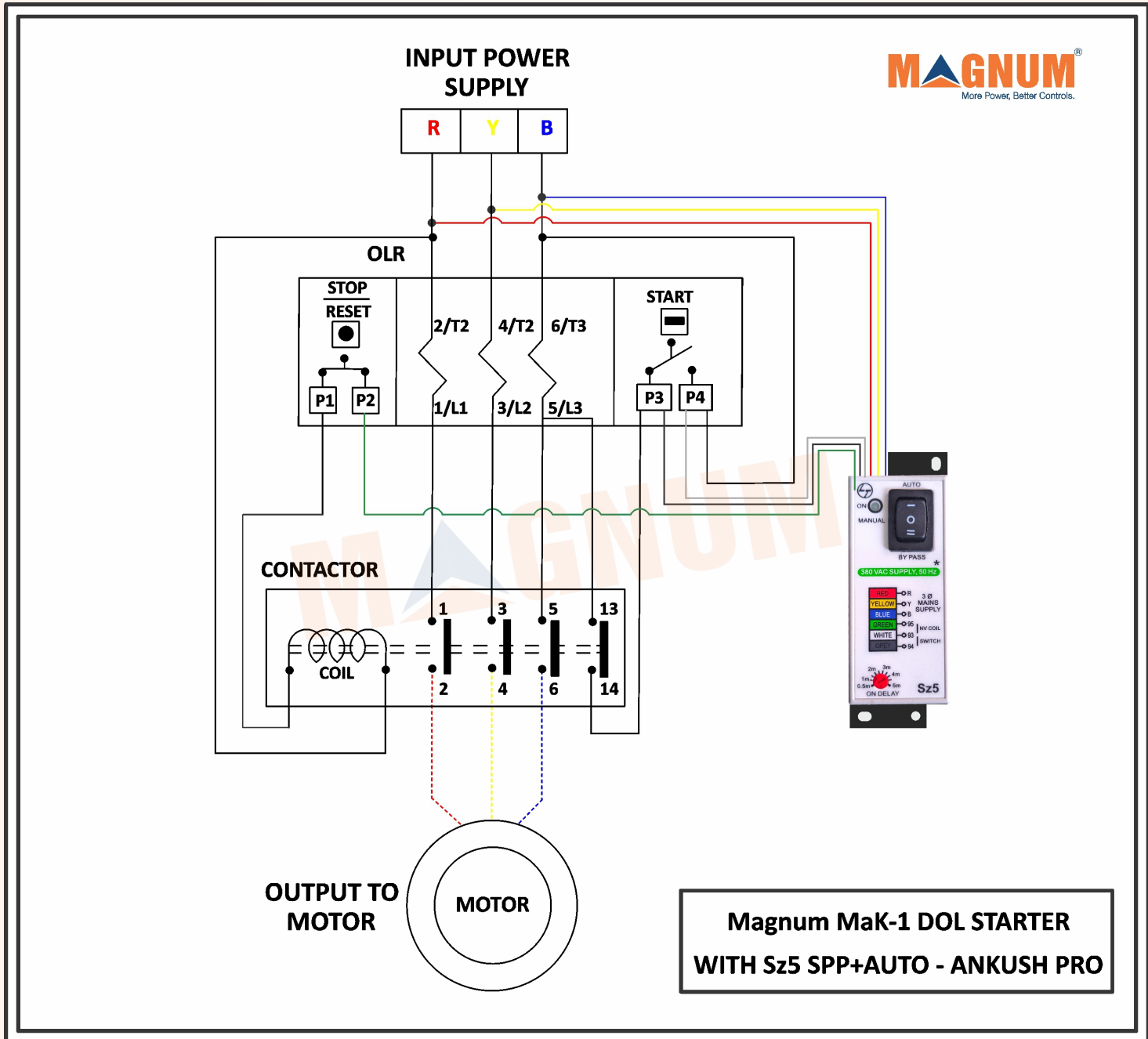
[CLICK HERE](#)

Normal Configurartion of the Panel

TP MaK-1 DOL Starter with (Sz5 SPP+AUTO)

Power (HP)	Cat. No		Relay Range (in A)	Recommended Fuse/MCB (HRC) (A)
	Standard	Heavy Duty		
0.5	STAK1Z	STAKH1Z	0.6-1	2
1	STAK2Z	STAKH2Z	1.5-2.5	4
1.5	STAK4Z	STAKH4Z	2.5-4	6
2	STAK6Z	STAKH6Z	4-6.5	10
3	STAK10Z	STAKH10Z	6-10	16
5	STAK14Z	STAKH14Z	9-14	20
7.5	STAK18Z	STAKH18Z	11-18	25
7.5	STAK21Z	STAKH21Z	13-21	32
10	STAK32Z	STAKH32Z	20-32	40

CIRCUIT DIAGRAM :



PRECAUTIONS & MAINTENANCE :

- It's best that a qualified electrician installs the Starter and repairs it in case of any problem.
- A dust free environment is vital for long run of the Starter. It is very important to keep the Starter away from water or moisture. In very humid places it is strongly recommended to keep it in a closed setting.
- The best way for prolonged life of the Starter is to periodic inspection of the contactor contacts and keeping them free of dust and water.

TROUBLE SHOOTING :

1) Contact Maintenance

Contact Tips are Alloys which have Silver Compositions. Depending upon the atmospheric conditions., that is Very Humid & Moisture Conditions, the contacts may have excessive tarnishing (Black Tarnish). Only during excessive tarnishing, do the following to clean the contact tips.

- Rub the Contact Tips Lightly with Fine Emery Paper (Preferably Zero Size)
DO NOT FILE THE CONTACT.
- Remove small particles by rubbing with wet Cotton Cloth or with wet Clean cloth
- Remove the water on the contact tip surface with a dry, clean cloth. The Contact Tips should be completely Dry.

2) Humming/ Chattering Noise

- Check the voltage supply., Voltage could be too low for operation that is less than 65% of rated operational voltage., Wait for stable voltage and then switch on.
- Magnet Cores may be unclean due to either dirty environment or excessive Carbon Deposits., Clean them gently using Dry cloth., Be careful that you don't disturb the alignment of the Core.
- Contact Tips may be unclean., Clean them as said above.

3) Motor does not restart immediately after Tripping on Overload

- It takes a little time 2-4 minutes for Thermal Bimetals to Cool., Hence wait for 2-4 minutes for restarting after overload tripping.

4) If motor/pump does not start

- Reset the relay and then try starting again
- If ON indicator of Sz5 Preventor is OFF
 - check the voltage between **Y** and **B** Phase
- If ON indicator is blinking,
 - check the voltage between **R** and **Y** Phase
 - interchange incoming supply wires **R** and **B**
- Check the contacts of the contactor.

5) If motor draws excess current

- Absence of water or load in the pump.

SPARES AND ASSEMBLIES AVAILABLE FOR THIS STARTER

Part Description	Specification	Part No.
Magnum MaK-1 Contactor 4P 415V	7mm 8mm	CTK7 CTK8
Magnum MaK-1 Spare Kit	7mm 8mm	KK7 KK8
Magnum MaK-1 Moving Sets	7mm 8mm	KKM7 KKM8
Magnum Coil 440V	MaK-1	CTK
MaK-1 Relay (4P)	(0.6-1) A (2.5-4) A (4-6.5) A (6-10) A (9-14) A (13-21) A (20-32) A	RTK1 RTK4 RTK6 RTK10 RTK14 RTK21 RTK32
DOL Button	MaK-1	BKD

Warranty Policy :

1. This product carries a warranty, against manufacturing defects only for a period of **12 months** from the **date of manufacturing**.
2. The warranty is however subject to provision of proper usage, efficient maintenance and **does not cover** defects arising out of **fire accident, Voltage Surge, Inefficient maintenance, faulty operation and willful or accidental damage**. Warranty is not covered for charred or burnt components at all.
3. The company will not be liable for any consequential loss, injury or damages attributable to defect or failure of its products.
4. We believe in our products and hence provide you with product guarantee, should it prove to be defective due to faulty workmanship or otherwise, we will remedy the defect or replace the faulty parts or the whole product at our discretion, as soon as possible, free of cost.
5. This product is made from quality raw materials and skilled assemblers. We believe in our product and hence provide you with this warranty of 12 months.
6. Proof of purchase (Invoice) is to be produced to avail the warranty.